

Work Order ID 59010

May 21, 2010 10:52:51 AM



Page 1

Item ID: D2939-1

Accept



Setup Start



Revision ID:

Stop



Item Name: Saddle LH In, 206

Start Date: 5/21/10 Start Qty: 1.00



Cust Item ID:

Required Date: 5/21/10 Req'd Qty: 1.00



Customer:

Reference:

Run Start



Approvals:

Process Plan:

Date:

Tooling:

Date:

QC:

Date:

SPC (Y/N):

Date:

Stop



Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Draw Number	Draw Rev.	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
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Draw Nbr	Revision Nbr
D2939	Rev C

140 Chemical Conversion Coat per QSI005 4.1 0.00



HandFinish

Memo

0.00

Hand Finishing

PULL FROM STOCK:
1 X D2939-1UP B41724

h 12-05-21

150 White Gloss(Ref:4.3.5.1) per QSI005 4.3-Alum 0.00



Powdercoat

Memo

0.00

Powder Coating

START TIME: 11:00 AM OVEN TEMPERATURE:
11:30 AM FINISH TIME: 320°F

=> JV 10/05/21

1 9

160 QC3- Inspect Part Finish 0.00



QC

Memo

0.00

Quality Control

10-5-21 SF

Work Order ID 59010

May 21, 2010 10:52:51 AM



Page 2

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Sequence ID/
Work Center ID

Operation
Description

Set Up/
Run Hours

Draw
Number

Draw
Rev.

Plan
Code

Accept
Qty

Reject
Qty

Reject
Number

Insp.
Stamp

170

Identify as per dwg & Stock Location: 428

0.00



Packaging

Memo

0.00

Packaging

10-5-21 SP

180

QC21- Final Inspection - Work Order Release

0.00



QC

Memo

0.00

Quality Control

10-5-21

U 10-5-21

Picklist Print

May 21, 2010 10:52:49 AM

Page 1 / 1

Work Order ID: 59010



Parent Item: D2939-1

Parent Item Name: Saddle LH In, 206

Start Date: 5/21/10

Required Date: 5/21/10

Comments: IPP: B 00.06.26 New DWG rev (mpp 2069) EC
IPP Rev: C As per Rev C 07-03-19 JLM

Start Qty: 1.00

Required Qty: 1.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
D2939-1UP		Manufactured	No				Each	1.0000		1			



206 Saddle Left side-unpainted



Location

ST431

41724

Loc Qty

1

1

Loc Code

u 10-03-21